

Work Order ID 111101

Wednesday, January 08, 2014 2:38:56 PM

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Page 1

Item ID: D206-797-211 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Quick Release Mounting 206/L/L1/L3/L4 Fits LH or RH
Start Date: 1/8/2014 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 1/8/2014 Req'd Qty: 1.00 ***1*** Customer:
Reference: DISSASSEMBLE

Approvals: Process Plan: MF Date: 14-01-08 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-797-2	B								

150

0.00

150

Packaging

Memo

0.00

Packaging

kit was partially returned from hai show...return parts to stock under original batch number

missing from kit was D4271-011 and D4271-013

MF 14-01-08

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MF 14-01-08

Ficklist Print

Wednesday, January 08, 2014 2:38:54 PM

Page 1

Work Order ID: 111101

Parent Item: D206-797-211

Start Date: 1/8/2014

Required Date: 1/8/2014

Parent Item Name: Quick Release Mounting 206/L/L1/L3/L4 Fits LH or RH

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:B 11.04.18 MS24694-10
TO MS24694-S10 DD verf:JLM IPP Rev:C 11.04.19 added(1) D4293-1(was missing) DD verf:JLM
IPP Rev:D 11.09.12 @ chg 002 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6-17A Bolt		Purchased	No				Each	24.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST340		24				116917			
				m126507		4							
				m127070		20							
AN6-20A BOLT		Purchased	No				Each	61.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST340		61				123525			
				123900		1							
				M126105		30							
				M127044		30							
D206-797-211 Quick Release Mounting 206/L/L1/L3/L4 Fits LH or RH		Manufactured	No				Each	1.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG052		1				88319			
				94101		1							
D4292-1 Fitting		Manufactured	No				Each	11.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST481		11				87767			
				102805		4							
				103469		6							
				97505		1							

Picklist Print

Wednesday, January 08, 2014 2:38:54 PM

Page 2

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Parent Item: D206-797-211

Parent Item Name: Quick Release Mounting 206/L/L1/L3/L4 Fits LH or RH

Start Date: 1/8/2014

Required Date: 1/8/2014

Start Qty: 1.00

Required Qty: 1.00

D4293-1 Manufactured No Each 3.0000
Fitting

-2

MF 14-01-08

Location	Loc Qty	Loc Code
ST480	1	
87769	1	
ST480A	2	
97520	2	

87769

D4307-250 Manufactured No Each 1.0000
Placard, Max Load

-1

Location	Loc Qty	Loc Code
ST101	1	
88349	1	

D4314-1 Manufactured No Each 52.0000
Shim

-4

MF 14-01-08

Location	Loc Qty	Loc Code
ST102	52	
103042	10	
103656	20	
108505	20	
88537	2	

77094

D4314-3 Manufactured No Each 13.0000
Shim

-4

MF 14-01-08

Location	Loc Qty	Loc Code
ST102	13	
103054	2	
105109	10	
108509	1	

88600

MS21042L6 Purchased No Each 254.0000
Nut

-4

120308

Location	Loc Qty	Loc Code
ST314	254	
m127304	154	
m127831	100	

MF
14-01-08

Wednesday, January 08, 2014 2:38:55 PM

Shop Packet Print

Page 2

Picklist Print

Wednesday, January 08, 2014 2:38:55 PM

Page 3

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Parent Item: D206-797-211

Start Date: 1/8/2014

Required Date: 1/8/2014

Parent Item Name: Quick Release Mounting 206/L/L1/L3/L4 Fits LH or RH

Start Qty: 1.00

Required Qty: 1.00

MS24694-S10

Purchased

No

Each

159.0000

-4

SCREW

Location

Loc Qty

Loc Code

ST302

159

117442

59

120986

100

MF 14-01-08-

MS27151-19

Purchased

No

Each

30.0000

-4

NUT

Location

Loc Qty

Loc Code

ST310

30

m126310

30

121339 MF 14-01-08-

NAS1149D0663J

Purchased

No

Each

2,186.0000

-8

Washer

Location

Loc Qty

Loc Code

ST294

487

M126284

487

ST510a

1699

M126334

699

M127813

1000

123265 MF 14-01-08

Wednesday, January 08, 2014 2:38:55 PM

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Page 3